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# Microwave dielectric properties and crystal structure of homologous compounds $ALa_4Ti_4O_{15}$ (A = Ba, Sr and Ca) for base station applications

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### Abstract

Homologous compounds ALa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> (A = Ba, Sr and Ca) with high dielectric constant  $\epsilon_r$  and quality factor  $Q \times f$  are candidate materials for dielectric resonators in base station of telecommunication systems. We have investigated the relationship between the microwave dielectric properties and crystal structure of these new materials. Single crystals of CaLa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> were synthesized to analyze the crystal structure precisely. The ceramic discs of the ALa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> (A = Ba, Sr and Ca) were also synthesized and the microwave dielectric properties were measured. Ba-analogy showed the highest  $\epsilon_r$  of 44.4 due to the large cationic movement. Ca-analogy showed the highest  $Q \times f$  of 50,246 GHz due to resemblance in ionic radius between Ca<sup>2+</sup> (r = 1.34 Å: 12-coordination) and La<sup>3+</sup> (r = 1.36 Å: 12-coordination) ions. Sr-analogy showed near zero temperature coefficient of resonant frequency  $\tau_f$  of -8.4 ppm/°C compared with the others. The relationships between their crystal structures and properties were discussed.

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Keywords: Powders-solid state reaction; X-ray methods; Dielectric properties; Perovskite; Resonators

## 1. Introduction

Recently, microwave dielectric ceramics have been used in mobile telecommunication devices as resonance elements. The important characteristics required for dielectric resonators are high dielectric constant  $\epsilon_r$ , high quality factor  $Q \times f$  and near zero temperature coefficient of resonant frequency  $\tau_{\rm f}$ . In particular, the microwave dielectric materials used in the base stations of portable telephones are required to have high  $Q \times f$  for high power and high  $\epsilon_r$  for miniaturization. It is difficult to obtain microwave dielectric materials with high  $\epsilon_r$  and high  $Q \times f$  because  $\epsilon_r$  and  $Q \times f$  has generally negative correlation. Some of the reported candidate systems with high  $\epsilon_r$  and  $Q \times f$  for base station resonators are BaO–TiO<sub>2</sub>–ZnO:  $\epsilon_r = 36$ ,  $Q \times f = 42,000 \text{ GHz}^1$ and ZnNb<sub>2</sub>O<sub>8</sub>-TiO<sub>2</sub>:  $\epsilon_r = 37$ ,  $Q \times f = 29,000$  GHz.<sup>2</sup> Recently,  $Ba_nLa_4Ti_{3+n}O_{12+3n}$  (n = 0, 1 and 2) homologous compounds in the BaO–La<sub>2</sub>O<sub>3</sub>–TiO<sub>2</sub> ternary system have been reported<sup>3</sup> as a very useful material for base station applications. In our previous studies,<sup>4</sup> we have found BaLa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> had high  $\epsilon_r$  of 44 and high  $Q \times f$  of 47,000 GHz. The microwave dielectric properties of ALa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> (A = Ba, Sr and Ca) have been investigated by Jawahar et al.<sup>5</sup> According to their reports, ALa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> (A = Ba, Sr and Ca) ceramics showed high  $\epsilon_r$  in the range 42–54, high quality factors with in the range 16,222–50,215 GHz.

These homologous compounds of  $Ba_nLa_4Ti_{3+n}O_{12+3n}$  (n = 0, 1 and 2) are located on the BaTiO<sub>3</sub>-La<sub>4</sub>Ti<sub>3</sub>O<sub>12</sub> binary phase diagram presented by Saltykova et al.<sup>6</sup> and hexagonal perovskitelike layer structure as fundamental crystal structures are also presented by them. Harre et al.<sup>7</sup> analyzed crystal structure of BaLa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> without distinguishing Ba/La by X-ray diffraction. This structure stacking with (Ba, La)O<sub>3</sub> close-packed laver is constructed with two kind of slabs: one is perovskite slab with cubic closed packing and another is junction slab with hexagonal closed packing. The crystal structure with Ba/La ordering is analyzed using Rietveld full profile analysis of neutron powder diffraction patterns by Teneze et al.<sup>8</sup> We also successfully distinguished the sites of  $Ba^{2+}$  and  $La^{3+}$  in  $BaLa_4Ti_4O_{15}$  compound by X-ray single crystal analysis regardless of similarity for atomic scattering factors.<sup>9</sup> But in our knowledge, crystal structures of the compounds in Sr- and Ca-analogies have not been clarified vet.

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In the present study, the crystal structure of  $CaLa_4Ti_4O_{15}$  is refined by X-ray single crystal analysis, and the microwave dielectric properties of  $ALa_4Ti_4O_{15}$  (A = Ba, Sr and Ca) ceramics are observed. We discuss the relationships between their crystal structures and microwave dielectric properties.

# 2. Experimental procedure

The single crystals of CaLa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> were grown by self-flux method. The crystal obtained was ground to the shape of sphere by the Bond method. Intensity data were collected at room temperature on an X-ray single-crystal Wissenberg-type diffractometer with imaging plate using Mo K $\alpha$  radiation (Rigaku: R-AXIS RAPID). The initial atomic parameters of CaLa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> were referred from the work of Teneze et al.<sup>8</sup> with Ba/La ordering. The crystal structures of these single crystals were analyzed by full-matrix least-squares refinements program RADY.<sup>10</sup>

The ceramic discs of  $ALa_4Ti_4O_{15}$  (A = Ba, Sr and Ca) were prepared by solid-state reaction method. According to the stoichiometric of  $ALa_4Ti_4O_{15}$  (A = Ba, Sr and Ca), BaCO<sub>3</sub> (99.0%), SrCO<sub>3</sub> (99.0%), CaCO<sub>3</sub> (98.0%), La<sub>2</sub>O<sub>3</sub> (99.9%) and TiO<sub>2</sub> (99.8%) were weighed, and ball-milled in a polyethylene jar using zirconia balls and ethanol media for 24 h. The mixtures were dried and calcined at 1000 °C for 2 h in air. The calcined powders were ground and mixed with polyvinyl alcohol as a binder. The powders were passed through a 300 mesh and pressed into discs at a pressure of 98 MPa. The conditions of sintering treatment in air are as follows; Ba-analogy (at 1600 °C for 2 h), Sr-analogy (at 1550 °C for 48 h) and C-analogy (at 1550 °C for 24 h). The crystalline phases of sintered samples were identified by X-ray powder diffraction (XRPD). The dielectric constant  $\epsilon_r$ , unloaded Q values and temperature coefficients of the resonant frequency  $\tau_{\rm f}$  between 20 and 80 °C were measured using a pair of parallel conducting Ag plates under the TE<sub>011</sub> mode by Hakki and Coleman's method.<sup>11,12</sup> The bulk density was measured by Archimedes' method.

#### 3. Results and discussion

#### 3.1. Single crystal structure analysis of $CaLa_4Ti_4O_{15}$

The crystal data of CaLa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> are shown in Table 1. The possible space groups are  $P\bar{3}c1$  (No. 165) and P3c1 (No. 158) including in trigonal crystal system based on the extinction rule of l = 2n + 1 on 000*l*. The crystal structure refined with the  $P\bar{3}c1$  the same space group as Ba-analogy was converged to reliability factor of R = 3.66 and  $R_w = 3.92\%$ . The P3c1 space group without centrosymmetry was applied for Ba-analogy by Harre et al.,<sup>7</sup> but reliability factor was not converged. The refined unit-cell parameters obtained by R-AXIS RAPID (RIGAKU) diffractometer were a = 5.531(7) Å, c = 22.03(2) Å, and the number of formula unit in unit cell is Z = 2.

The coordinates of Ca-analogy converged with  $P\bar{3}c1$  are shown in Table 2. This compound has a sequence of five (A, La)O<sub>3</sub> close packed layers like *hccch* of the Ba<sub>5</sub>Nb<sub>4</sub>O<sub>15</sub> type.<sup>13</sup> Here, A is cation located in cuboctahedron in the perovskite structure, *h* means hexagonal close packing and *c* is cubic close

Table 1	
Crystal data of the CaLa <sub>4</sub> Ti <sub>4</sub> O <sub>15</sub>	homologous compound with $n = 1$

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Composition	CaLa <sub>4</sub> Ti <sub>4</sub> O <sub>15</sub>
Formula weight (g/mol)	1027.305
Crystal system	Trigonal
Space group	P3c1 (No. 165)
Point group	$\bar{3}m1$
Lattice parameter (Å)	
а	5.531(7)
с	22.03(2)
Unit cell volume (Å <sup>3</sup> )	584(4)
Formula number $(Z)$	2
Calculated density $(D_x)$ (g/cm <sup>3</sup> )	5.845
Linear absorption coefficient (cm <sup>-1</sup> )	177.157
Reliability factors (%)	
R	3.66
$R_{ m w}$	3.92

packing. The perovskite slab with cubic close packing composed four  $TiO_6$  octahedral layers and the junction slab with hexagonal close packing between perovskite slabs composed of a three-octahedron string shared face with an empty octahedron in center.

It was clarified that Ba- and Ca-analogies have difference of ordering form for A-site cations. In the case of Ca-analogy,  $Ca^{2+}$  ions (r = 1.34 Å) are occupied in all A-sites: A<sub>1</sub>, A<sub>2</sub> and A<sub>3</sub> including La (r = 1.36 Å) ions as shown in Fig. 1 although Ba<sup>2+</sup> (r = 1.61 Å) ions in Ba-analogy are predominantly occupied in A<sub>1</sub>-sites as reported by Teneze et al.<sup>8</sup> and in our previous paper.<sup>9</sup> As the space of A<sub>1</sub>-sites is larger than those of A<sub>2</sub>- and A<sub>3</sub>-sites, Ba<sup>2+</sup> ions with large ionic radius occupy A<sub>1</sub>-sites predominantly. On the other hand, as the ionic radius of Ca<sup>2+</sup> (r = 1.34 Å) is close to that of La<sup>3+</sup> ions, Ca ions of Ca-analogy are randomly occupied A-sites.

Fig. 2(a) and (b) show the displacement values of cations in A-site from oxygen packing layer and Ti ions in B-site from the center of  $TiO_6$  octahedron for Ba and Ca-analogies, respectively. These displacements of cations are caused by two reasons as



Fig. 1. Schematic representation of the  $ALa_4Ti_4O_{15}$  (A = Ba, Sr and Ca) structures as viewed along (210) plane.

Table 2 Coordinate of CaLa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> homologous compound

Atom	Site	Occupancy	x	у	z	Beq
Ca (1)	4d	0.24138	1/3	2/3	0.46360 (8)	0.91 (2)
La (1)		0.75862				
Ca (2)	4d	0.11368	1/3	2/3	0.35729 (6)	0.67 (2)
La (2)		0.88632				
Ca (3)	2a	0.28987	0	0	1/4	0.67 (3)
La (3)		0.71013				
Ti (1)	4c	1	0	0	0.4103 (1)	0.42 (2)
Ti (2)	4d	1	1/3	2/3	0.3024 (2)	0.47 (2)
O (1)	12g	1	0.900(1)	0.236(1)	0.5536 (2)	0.4 (3)
O (2)	12g	1	0.333 (1)	0.116 (2)	0.3477 (2)	1.2 (4)
O (3)	6f	1	0.563 (1)	0	1/4	0.4 (3)

Original coordinates are sited from Teneze et al.8

follows: one is lack of Ti ions of octahedra in the junction slab, and another is the ionic size difference between Ba and Ca ions located in (A, La)O<sub>3</sub> packing layer. In the former, the lack of Ti ions causes the movement because of no repulsion from empty octahedra. In the latter, the difference of ionic size brings differences of ordering on the  $A_1$  and  $A_2$ -sites between Ba- and Ca-analogues.

# 3.2. Relationships between crystal structure and microwave dielectric properties of $ALa_4Ti_4O_{15}$ (A = Ba, Sr and Ca)

XRPD patterns of the sintered ceramics with  $ALa_4Ti_4O_{15}$ (A = Ba, Sr and Ca) compositions are shown in Fig. 3. They were



Fig. 2. Distance of A-site ions from oxygen packing layer (a) and B-site ions from center of octahedron (b).

identified as single phase composed by homologous compound with ICDD cards  $BaLa_4Ti_4O_{15}$  (No. 89-5557),  $SrLa_4Ti_4O_{15}$ (No. 49-0254) and  $CaLa_4Ti_4O_{15}$  (No. 36-1278), respectively. According to Fig. 3, these diffraction peaks of Ba-analogy were shifted to low angle compared with those of Sr- and Caanalogues. It is guessed that the lattice parameters of Ba-analogy are larger than those of Sr- and Ca-analogues.

Microwave dielectric properties of the Ba-, Sr- and Caanalogues ceramics are shown in Table 3. These samples showed excellent microwave dielectric properties such as  $\epsilon_r$  greater than 40,  $Q \times f$  greater than 40,000 GHz and  $\tau_f$  within -30 ppm/°C. The highest  $\epsilon_r$  of 44.4 was observed in the case of Ba-analogue, and the values are decreased to 41.1 for Ca. The highest  $Q \times f$ of 50,246 GHz was observed in the case of Ca-analogue, and the values are decreased to 46,220 for Sr and to 41,008 GHz for Ba. These values are much higher than that of an earlier report.<sup>5</sup>

We would like to consider that the reason of large  $\epsilon_r$  and high  $Q \times f$  based on the crystal structure. There are three characteristic points on the crystal structure: one is size of cation sites another is shift of cation positions and different divalent cations distribution. Table 4 shows site volumes of each cationic polyhedra for Ba- and Ca-analogues. Large volume of cation sites brings large  $\epsilon_r$ . The divalent cation with large ionic radius such as Ba, Ca and Sr expands the lattice and brings enlargement of



Fig. 3. X-ray powder diffraction patterns of homologous compounds ALa<sub>4</sub>  $Ti_4O_{15}$  (A = Ba, Sr and Ca).

Composition	Sintering condition	<i>d</i> <sub>r</sub> (%)	$\epsilon_{ m r}$	$Q \times f(\text{GHz})$	$\tau_{\rm f}~(\text{ppm/}^{\circ}\text{C})$
BaLa <sub>4</sub> Ti <sub>4</sub> O <sub>15</sub>	1600 °C, 2 h	98.4	44.4	41,008	-26.0
SrLa <sub>4</sub> Ti <sub>4</sub> O <sub>15</sub>	1550 °C, 48 h	98.9	43.7	46,220	-8.4
CaLa <sub>4</sub> Ti <sub>4</sub> O <sub>15</sub>	1550 °C, 24 h	94.8	41.1	50,246	-25.5

Relative density and microwave dielectric properties of ALa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> (A = Ba, Sr and Ca) ceramics

Table 4

Volume of cationic polyhedra for ALa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> (A = Ba and Ca)

Site	Cation	Position	C.N.	Volume (Å <sup>3</sup> )
(a) BaLa <sub>4</sub>	Ti <sub>4</sub> O <sub>15</sub>			
A <sub>1</sub>	Ba, La	4d	12	54.045
$A_2$	La	4d	12	49.294
A <sub>3</sub>	La	2a	12	48.638
$B_1$	Ti	4c	6	10.377
$B_2$	Ti	4d	6	10.188
(b) CaLa4	$Ti_4O_{15}$			
$A_1$	Ca, La	4d	12	49.682
$A_2$	Ca, La	4d	12	47.898
A <sub>3</sub>	Ca, La	2a	12	47.420
$B_1$	Ti	4c	6	10.073
$B_2$	Ti	4d	6	9.889

cation sites. Especially, expansion of B-site volume effects Ti ion movement based on the rattling effect. In the case of Baanalogue with highest  $\epsilon_r$  value, the volume is larger than that of Ca-analogue. Ba ion with large ionic radius of 1.61 Å is more effective than Ca ion with r = 1.34 Å as shown in Table 2. In the second case of shift of cation positions, the  $\epsilon_r$  of Ba-analogy with large shift larger than that of Ca-analogy. This shift might brings movability of La-ion with small ionic radius. So,  $\epsilon_r$  of Ba-analogy with large shift is greater than that of Ca-analogue. High  $Q \times f$  value might come from cation distribution and volume of cation sites. In the case of Ca-analogue, as the shift of cations from close packed layer of oxygen is smaller than Baanalogue,  $Q \times f$  value becomes high due to small movement of cations. Moreover, the Ca ions occupied widely A-sites might be distributed periodically with La-ions to bring high  $Q \times f$ .  $\epsilon_r$  values are depend on the ionic polarization in turn Ba (P = 6.4), Sr (P=4.24) and Ca (P=3.16).<sup>14</sup> These homologous compounds show characteristic near zero  $\tau_f$  ppm/°C.  $\tau_f$  of Sr-analogy is near zero ppm/°C compared with the others. This reason might come from analogue of SrTiO<sub>3</sub> having a large positive  $\tau_f$  of 1200 ppm/°C.<sup>15</sup>

# 4. Conclusions

Crystal structure of a homologous compound CaLa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> with  $P\bar{3}c1$  was analyzed by X-ray single crystal analysis converged to R=3.66%. The Ca ions are distributed in all A-positions though Ba ions of Ba-analogue ordered in A<sub>1</sub>-position. The ALa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> (A=Ba, Sr and Ca) compounds have good dielectric properties useful for base station of mobile phone: highest  $Q \times f$  value is 50,246 GHz, the highest  $\epsilon_r$  is 44.4 and near zero  $\tau_f$  is  $-8.4 \text{ ppm/}^\circ$ C. The relationship between crystal structure and properties are presented. These good dielectric

properties come from crystal structure of cation displacement with different ionic size.

It was found that the crystal structure of homologous compounds has close correlation with their microwave dielectric properties. BaLa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> ceramics showed the highest  $\epsilon_r$  of 44.4 because of the large cationic movement. CaLa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> ceramics indicated the highest  $Q \times f$  of 50,246 GHz due to the decrease of layer gap between A-site ions and oxygen. On the other hand, SrLa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> ceramics showed near zero  $\tau_f$  of -8.4 ppm/°C compared with others.

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